

***POLYURETHANE FOAMS:  
BIOLOGICAL ACTIVITY AND ENVIRONMENTAL  
FRIENDLINESS***

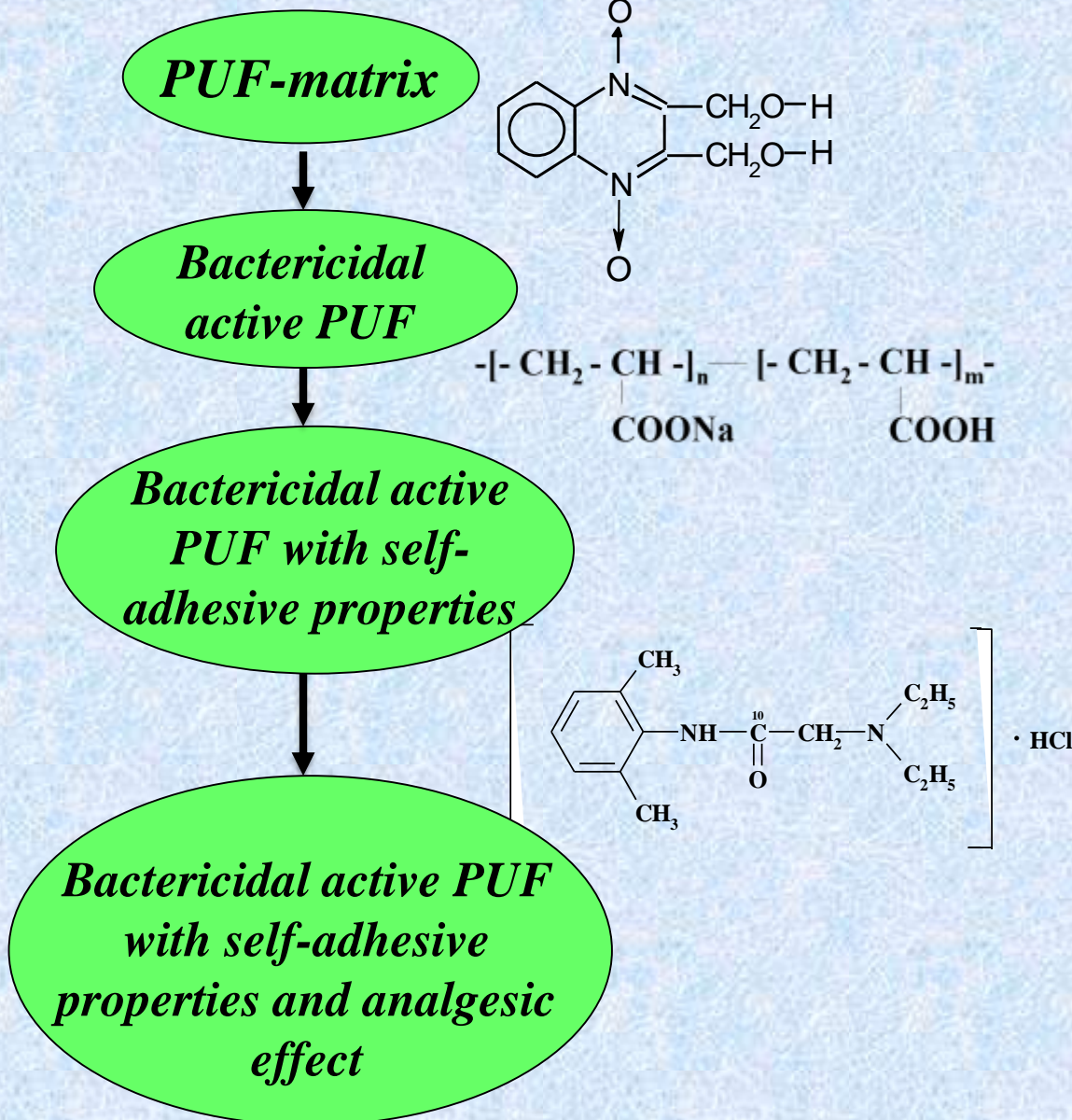
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# Biologically active polyurethane foams



**Biologically active polyurethane foams – a range of polyurethane foam materials has been developed with immobilized biologically active (metal)organic and natural compounds (BAC) as macro chain extenders and/or end-group and PUF, containing BAC, not associated with a polymer carrier**

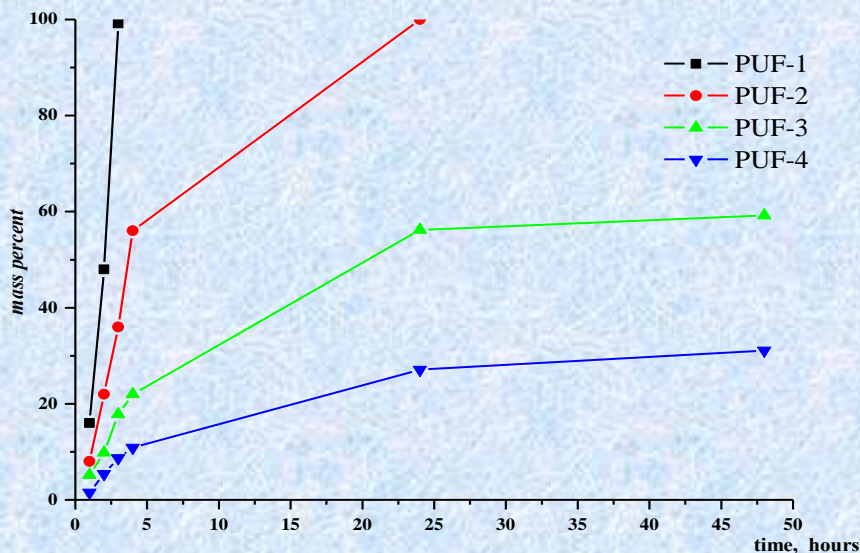
## *Bactericidal active PUF*

<i>Samples</i>	<i>Test culture</i>							
	<i>E. coli ATC 25922</i>	<i>E. coli 150</i>	<i>Klebsiella pneumon. 6447</i>	<i>S. aureus 180</i>	<i>Pseudomonas aeruginosa</i>	<i>Proteus mirabili s F - 403</i>	<i>Proteus mirabili s 6054</i>	<i>Proteus vulgaris 8718</i>
<i>Matrix</i>	<i>6-11</i>	<i>6-10</i>	<i>5-10</i>	<i>5-9</i>	<i>6-8</i>	<i>4-8</i>	<i>6-8</i>	<i>4-8</i>
<i>PUF-1</i>	<i>11</i>	<i>12</i>	<i>13</i>	<i>14</i>	<i>8</i>	<i>14</i>	<i>13</i>	<i>12</i>
<i>PUF-2</i>	<i>14</i>	<i>15</i>	<i>15</i>	<i>12</i>	<i>10</i>	<i>17</i>	<i>14</i>	<i>20</i>
<i>PUF-3</i>	<i>13</i>	<i>14</i>	<i>15</i>	<i>11</i>	<i>10</i>	<i>16</i>	<i>14</i>	<i>21</i>
<i>PUF-4</i>	<i>15</i>	<i>15</i>	<i>15</i>	<i>12</i>	<i>11</i>	<i>19</i>	<i>14</i>	<i>22</i>
<i>PUF-5</i>	<i>15</i>	<i>14</i>	<i>14</i>	<i>11</i>	<i>11</i>	<i>17</i>	<i>13</i>	<i>21</i>

***Bactericidal active PUF  
with self-adhesive properties***

<i>Samples</i>	<i>Adhesion (MPa) in depending on the time of gluing (day)</i>			
	<i>1</i>	<i>5</i>	<i>10</i>	<i>20</i>
<i>Matrix</i>	<i>0</i>	<i>0</i>	<i>0</i>	<i>0</i>
<i>PUF-1</i>	<i>0,018</i>	<i>0,019</i>	<i>0,016</i>	<i>0,014</i>
<i>PUF-2</i>	<i>0,020</i>	<i>0,022</i>	<i>0,020</i>	<i>0,018</i>
<i>PUF-3</i>	<i>0,021</i>	<i>0,024</i>	<i>0,021</i>	<i>0,020</i>
<i>PUF-4</i>	<i>0,025</i>	<i>0,030</i>	<i>0,024</i>	<i>0,022</i>
<i>PUF-5</i>	<i>0,050</i>	<i>0,060</i>	<i>0,050</i>	<i>0,040</i>

<i>Samples</i>	<i>Adhesion / Exposure of samples after gluing (days)</i>				
	<i>1</i>	<i>3</i>	<i>5</i>	<i>10</i>	<i>20</i>
<i>PUF-3</i>	<i>0,015</i>	<i>0,017</i>	<i>0,017</i>	<i>0,014</i>	<i>0,012</i>
<i>PUF-4</i>	<i>0,020</i>	<i>0,022</i>	<i>0,022</i>	<i>0,020</i>	<i>0,020</i>



*Dynamics of lidocaine hydrochloride yield from synthesized polyurethane foams into physiological solution*

***Bactericidal active PUF with self-adhesive properties and analgesic effect***

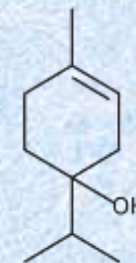
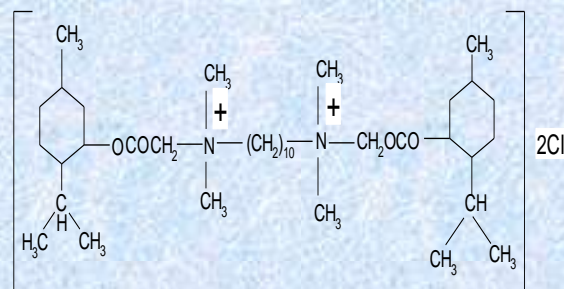
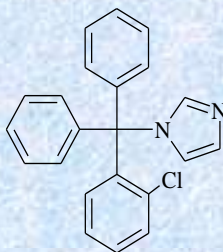
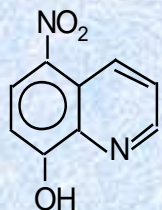
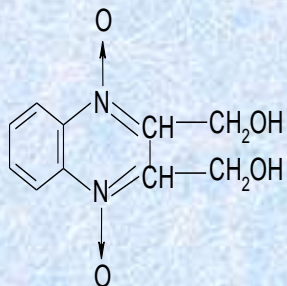
<i>Samples</i>	<i>The content of lidocaine hydrochloride in the PUF</i>		<i>The dynamics of the release of lidocaine hydrochloride from the PUF in time, hours</i>											
			<i>1</i>		<i>2</i>		<i>3</i>		<i>4</i>		<i>24</i>		<i>48</i>	
	<i>a</i>	<i>b</i>	<i>a</i>	<i>b</i>	<i>a</i>	<i>b</i>	<i>a</i>	<i>b</i>	<i>a</i>	<i>b</i>	<i>a</i>	<i>b</i>	<i>a</i>	<i>b</i>
<i>PUF-1</i>	3,12	0,012	0,50	0,002	1,50	0,006	3,11	0,124	-	-	-	-	-	-
<i>PUF-2</i>	6,25	0,025	0,50	0,002	1,50	0,006	2,25	0,009	3,50	0,014	6,25	0,025	-	-
<i>PUF-3</i>	12,50	0,050	0,65	0,003	1,23	0,005	2,23	0,009	2,75	0,011	7,02	0,028	7,40	0,030
<i>PUF-4</i>	25,00	0,100	0,38	0,001	1,25	0,005	2,00	0,008	2,72	0,011	6,78	0,027	7,78	0,031

*a - mass part, b - gram*

# PUF for veterinary medicine

Two-component biocompatible, bactericidal / fungistatic / fungicidal polyurethane foams of prolonged action have been developed, which are formed directly on the surface of the surgical suture of an animal (cattle) in 5-6 minutes

## Biocides



## Toxicological studies of polyurethane foam regarding human erythrocytes

### molds

- *Aspergillus oryzae* (Ahlburg) Cohn, *A. niger* van Tieghem, *A. terreus* Thom, *Chaetomium varioti* Bainier, *Penicillium funiculosum* Thom, *P. chrysogenum* Thom, *P. cyclopium* Westling, *Trichoderma viride* Pers. ex Fr

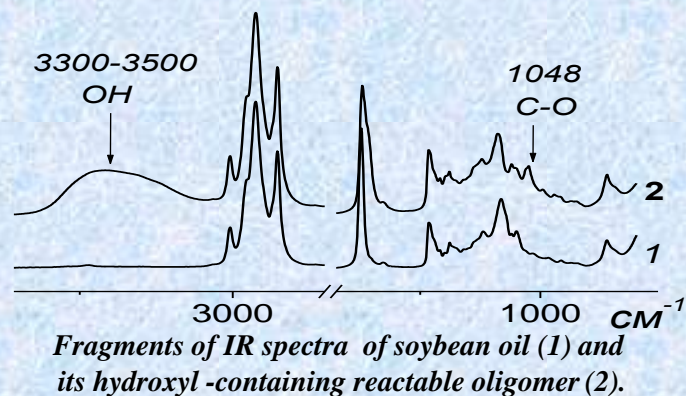
### bacteria

- *Candida albicans*, *C. tropicalis*, *C. krusei*, *C. parapsilosis*, *C. guilliermondii*

Estimation of microbiological control of PUF toxicity in process of their formation	Estimation of microbiological control of PUF toxicity in process of PUF "aging" (after 14 days)
After 72 hours of observation at $T=37^{\circ}\text{C}$ and at $T=22^{\circ}\text{C}$	After 72 hours of observation at $T=37^{\circ}\text{C}$ and at $T=22^{\circ}\text{C}$
There are no Erythrocyte hemolysis zones	There are no Erythrocyte hemolysis zones

# Eco-friendly PUF

**Eco-friendly PUF** are based on natural oils (canola, palm, soybean, linseed) and (exo)polysaccharides (starch, carboxymethylcellulose, xanthan) as an alternative to synthetic raw materials.



As result of glycerolizes of soybean oil is appearance of a strip of absorption of OH-groups:  
 $\nu$  OH = 3300-3500 $\text{cm}^{-1}$   
 and  
 $\nu$  S-O = 1047-1054  $\text{cm}^{-1}$ .

PUF	The content of components, %			Tensile strength, MPa	Vapor permeability mg/cm <sup>2</sup> hour	Moisture absorption, %
	OH-containing reactable oligomers of natural oils	xanthan <sup>1</sup>	xanthan <sup>2</sup>			
PUF/soybean oil	30	0	0	0,349	4,06	0,201
PUF/soybean oil/xanthan <sup>1</sup>	30	33	0	0,324	3,97	1,23
PUF/linseed oil	30	0	0	0,341	3,97	0,216
PUF/linseed oil/xanthan <sup>1</sup>	30	33	0	0,283	3,34	1,42
PUF/palm oil	30	0	0	0,342	4,09	0,197
PUF/palm oil/xanthan <sup>1</sup>	27	41	0	0,231	4,21	1,11
PUF/soybean oil/xanthan <sup>2</sup>	30	0	33	0,295	4,50	1,02
PUF/linseed oil/xanthan <sup>2</sup>	30	0	33	0,258	3,94	1,21
PUF/palm oil/xanthan <sup>2</sup>	30	0	33	0,201	4,82	0,93
<b>PUF-matrix</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0,230</b>	<b>4,35</b>	<b>0,027</b>

Xanthan<sup>1</sup> – native; xanthan<sup>2</sup> - in the form of 15 % water gel

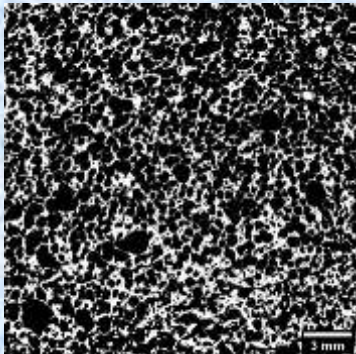
Compared to the matrix the content of 30% (mass.) functionalized oils increase the strength of PUF up to 50%, and moisture absorption - up to an order of magnitude.

## PUF (bio) degradation

PUF	The content of components, %			Mass loss after ground incubation, %
	<i>OH -containing reactable oligomers of natural oils</i>	<i>xanthan<sup>1</sup></i>	<i>xanthan<sup>2</sup></i>	
PUF/soybean oil	30	0	0	16,63
PUF/soybean oil/xanthan <sup>1</sup>	30	33	0	36,62
PUF/linseed oil	30	0	0	16,45
PUF/linseed oil/xanthan <sup>1</sup>	30	33	0	44,36
PUF/palm oil	30	0	0	16,56
PUF/palm oil/xanthan <sup>1</sup>	27	41	0	44,35
PUF/soybean oil/xanthan <sup>2</sup>	30	0	33	42,95
PUF/linseed oil/xanthan <sup>2</sup>	30	0	33	43,79
PUF/palm oil/xanthan <sup>2</sup>	30	0	33	44,67
<b>PUF-matrix</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0,19</b>

*Xanthan<sup>1</sup> – native; xanthan<sup>2</sup> - in the form of 15 % water gel*

## PUF morphology



*All elastic PUF are fine-meshed foam. Cells with a size of 0,02 mm<sup>2</sup> make up 1/3 of the total number, the rest are cells with an area of 0,02-0,05 mm<sup>2</sup>.*

*The distribution of cells is close to normal.*

*Most of the investigated PUF cells have a form factor from 0,4 to 0,6.*